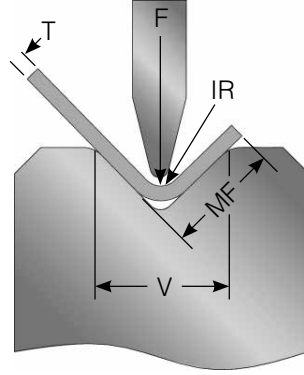


# Pres Kuvvet Tablosu

- T = Malzeme Kalınlığı  
 F = Pres Kuvveti (kN/m)  
 IR = İç Radyus  
 MF = Minimum Flanş  
 V = Alt Kalıp V Açıklığı



## Notlar

- \* En uygun Alt Kalıp
- \* F, kN cinsindedir
- T, MF, V ve IR mm cinsindedir

### Malzeme 400 N / mm<sup>2</sup> Çelik

		6	8	10	12	16	20	24	30	40	50	60	70	80	90	100	120	V
		4.5	6	7.5	9	12	15	18	22.5	30	37.5	45	52.5	60	67.5	75	90	MF
		1	1.3	1.6	1.9	2.6	3.2	3.8	4.8	6.4	8	9.6	11	13	14	16	19	IR
Malzeme Kalınlığı	0.75	52*	39	31	26													
	1	93	70*	56	47	35												
	1.25	145	109	87*	73	55	44											
	1.5	209	157	126	105*	79	63											
	1.75		214	171	143*	107	86	71										
	2			223	186	140*	112	93										
	2.5				291	218	175*	145	116									
	3					314	251	209*	168	126								
	3.5					428	342	285	228*	171	137							
	4						447	372	298*	223	179	149						
	4.5						566	471	377	283*	226	189	162					
	5								466	349*	279	233	200	175				
6								670	503	402*	335	287	251	223				
7									684	547*	456*	391	342	304	274			
8										715	596*	511*	447	397	358	298		
10												798*	698*	621	559	466		
12													1005	894*	804*	670		

### Malzeme 700 N / mm<sup>2</sup> Paslanmaz Çelik

		6	8	10	12	16	20	24	30	40	50	60	70	80	90	100	120	V
		4.5	6	7.5	9	12	15	18	22.5	30	37.5	45	52.5	60	67.5	75	90	MF
		1	1.3	1.6	1.9	2.6	3.2	3.8	4.8	6.4	8	9.6	11	13	14	16	19	IR
Malzeme Kalınlığı	0.75	87*	65	52	44													
	1	155	116*	93	78	58												
	1.25	242	182	145*	121	91	73											
	1.5	349	262	209	175*	131	105											
	1.75		356	285	238*	178*	143	119										
	2			372	310	233*	186	155										
	2.5				485	364	291*	242	194									
	3					524	419	349*	279	209								
	3.5						570	475	380*	285	228							
	4							621	497*	372	298	248						
	4.5								628	471*	377	314	269					
	5									582*	466	388	333	291				
6									838	670*	559	479	419					
7										912*	760*	652	570	507				
8										1192	993*	851*	745	662	596			
10												1330*	1164*	1034	931	776		
12													1675	1490*	1340*	1118		